

# PrusaSlicer



Gambody printing recommendations for:

Oni Demon Mask STL – Full Wearable Samurai Menpo Helmet –  
Japanese Horror Cosplay Mask

Below you'll find detailed slicing settings for PrusaSlicer to help you get the best results when printing this model.

These settings are optimized specifically for this 3D model and should work well in most cases. But they're not set in stone - depending on your printer, material, or even the specific part you're working with, feel free to tweak things.

Every 3D printing setup is different, so feel free to make the changes that work best for your machine. When in doubt, check your printer's manual - or reach out to our Support Team at [support@gambody.com](mailto:support@gambody.com)

We'll be happy to help with any questions, suggestions, or issues you may have regarding the recommended printing settings!

## Print Settings Tab

<b>Infill</b>	
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<b>Fill Density</b>	15.0 %
<b>Fill Pattern</b>	Gyroid
<b>Support material</b>	

Options for support material and raft	
Support on build plate only	✓

*Best regards,  
your Ge team*